Issue No.	: 2007E077-1
Date of Issue	: Nov. 28. 2007
Classification	:New,Changed

# PRODUCT SPECIFICATION FOR APPROVAL

Product Description	: Electric Double Layer Capacitor
Customer Part Number	:
Product Part Number	EECRF0V684/0H684 (RF Series)
Country of Origin	<ul> <li>Japan</li> <li>Printed on the packaging label</li> <li>It has the intention of being used for a general electronic</li></ul>
Marking of the Origin	Circuit given in a notice matter (limitation of a use). <li>On the occasion of application other than the above, even</li>
Applications	person in charge of our company needs to inform in advance.

※ If you approve this specification, please fill in and singn the below and return 1copy to us.

Approval No	:			
Approval Date	:			
Excecuted by	:			
		(signature)		
Title	:			
Dept.	:			

Capacitor Business Unit	Prepared by	: Enineering Group GC Engineering Team
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Customer Part No.	Product Part No.	Note
	EECRF0V684/0H684 (RF Series)	

No.	Pg	Revised Date	Enforce Date	Contents	Approval	Accepted No.
Initia	al Da	te Nov. 28, 20	007	New	Iwamoto	
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Product Specification	1	EGC-RF-1-0
Electric Double Layer Capacito	or RF series	Page No. Contents
<u>Contents</u>		
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•Individual Specification Sheets

	Product Specification	EGC-RF-1-0
Electric D	ouble Layer Capacitor RF series	1
Notice matter		
<ul> <li>Law and regulation which</li> </ul>	h are applied	
	with the RoHS Directive (Restriction of the use of certain Hazardo al and electronic equipment (DIRECTIVE 2002/95/EC).	bus
<ul> <li>No Ozone Depleting Cl are used in producing t</li> </ul>	hemicals(ODC's), controlled under the Montreal Protocol Agreements his product.	ent,
· We do not PBBs or PB	DEs as brominated flame retardants.	
<ul> <li>All the materials that ar "Law Concerning the E</li> </ul>	e used for this product are registered as "Known Chemicals" in th Examination and Regulation of Manufacture, etc. of Chemical Sul	e Japanese act ostances".
	n followed export related regulations, such as foreign exchange a ccasion of export of this product Thank you for your consideration	0
<ul> <li>Limitation of a use</li> </ul>		
home appliances, comp and industrial robots. High reliability and safe to a human life or prope	ned to be used for electronics circuits such as audio/visual equipment puters and other office equipment, optical equipment, measuring ety are required [ be / a possibility that incorrect operation of this p erty ] more. When use is considered by the use, the delivery spec ely need to be exchanged.	equipment roduct may do ha
• Country of origin : JAPA	AN	
<ul> <li>Manufacturing factory :</li> </ul>	Capacitor Business Unit Panasonic Electronic Devices Co.,Ltd. 25. Nishinaka. Kohata. Uji City. Kyoto 611-8585 Japan	

Product Specification	EGC-RF-1-0
Electric Double Layer Capacitor RF series	2
1. Scope This specification applies to Electric Double Layer Capacitors (Gold Capacitors) RF set2. Parts Number $\underline{E E C}$ $\underline{RF}$ $\underline{OO}$ $\underline{OO}$ 2-1 $\underline{2-2}$ $\underline{2-3}$ $\underline{2-4}$ $\underline{2-5}$	ries.
<ul> <li>2-1 EEC Electric Double Layer Capacitor</li> <li>2-2 RF RF series</li> <li>2-3 Maximum Operating Voltage Code <ul> <li>0V 3.6V</li> <li>0H 5.5V</li> </ul> </li> </ul>	
<ul> <li>2-4 Capacitance Code : Indicating capacitance in uF by 3 letters. The first 2 figures are actual values and the third denotes the number of zeros.</li> <li>ex. 0. 68F → 684</li> </ul>	
2-5 Suffix Code for Appearance 3. Dimensions and Appearance	
Refer to individual specification sheet Body Color ( Black )	



4-2 Construction Parts

No.	Components	Material	No.	Components	Material
1	Top Cover	Stainless steel	8	Coin cells	-
2	Bottom case	Stainless steel	9	Insulation casing	Polymer
3	Electrode	Activated carbon	10	Spring plate	Stainless steel
4	Current collector	Carbon	11	Lead frame	Iron/ Sn plating
5	Separator	Polymer	12	Casing	Iron/ Sn plating
6	Electrolyte	Organic	13	Sleeve	Polyester
		electrolyte			
7	Packing	Polymer			



# 6. Standard Ratings

Nº		Ratings
IN≌	Item	EECRF***
1	Category Temperature Range	-25°C to +85°C
2	Maximum Operating Voltage	Refer to Individual Spec. sheet
3	Nominal Capacitance	Refer to Individual Spec. sheet
4	Capacitance Tolerance	Refer to Individual Spec. sheet
5	Internal resistance	Refer to Individual Spec. sheet

		Product Specification		EGC-RF-1-0
	Electri	c Double Layer Capacitor RF	series	5
Te: Ini 30	tialization of test	ise specified, the test shall be applied to J samples: The samples shall be meas in the temperature (20 +/- 10°C, 65 +/- 1	ured after supplying (5.5V/3	
No	Item	Performance	Test method	
1	Capacitance	Reffer to individual specification sheet	Test shall be by the measure	ment(1)
2	Internal resistanc	Reffer to individual specification sheet	Frequency : 1 kHz $\pm$ 10%	
			No DC.bias Voltage	
3	Solder ability	Terminal to be covered with solder.	Immersion depth: 2 to 2.5mm	
			Solder temperature: 230 +/- 5	5°C
			Immersion time: 2.0 +/- 0.5s	
4	Resistance to	Capacitance change:	Immerision depth: 2 to 2.5mr	
	Soldering Heat	<= +/- 10% of the initial measured value.	root of term	
		Internal resistance: Item(2) value or less.	Solder temperature: 260 +/- 5	
			Immerision time: 10 +/- 1 sec	onds
		Appearance: No remarkable damages.		
5		Capacitan ce change:	Test temperature: 55 +/- 2 °C	;
	High humidity	<= +/- 10% of the initial measured value.	-	
		Internal resistance: Item(2) value or less.	Test time: 500 +24/-0 hours	
			Note: No voltage applied	
		Appearance: No remarkable damages.		
6	Endurance	Capacitance change:	Test temperature: 85 +/- 2°C	
		<= +/- 30% of the initial measured value.		
		Internal resistance:	Applied voltage:	
			EECRF0H****:5.5V	
		<eecrf0h***:40 less<br="" ohm="" or=""><eecrf0v***:30 less<="" ohm="" or="" td=""><td>EECRF0H .5.5V EECRF0V****:3.6V</td><td></td></eecrf0v***:30></eecrf0h***:40>	EECRF0H .5.5V EECRF0V****:3.6V	

Appearance: No remarkable damages.

Electric Double Layer Capacitor RF series         No       Item       Performance       Test method         7       Shelf life characteristics       Capacitance change <= +/- 30% of the initial measured value. Internal resistance <eecrf0h***.40 less<br="" ohm="" or=""><eecrf0v***.30 less<br="" ohm="" or="">Appearance: No remarkable damages       Test temperature: 85 +/- 2°C Test time: 2000 +24/-0 hours Note: No voltage applied         8       Stability at low temperature and high temperature 4       Capacitance change: (= = +/- 30% of value in step1 Internal resistance: (= = 5 times of value in step1       The capacitor under test shall be stabilized in range to temperature, at the temperature of 5steps, in order .given in under table.         8       Stability at low temperature and high temperature (= = 4 times of volue in step1       Test performance The capacitor under test shall be stabilized in range to temperature, at the temperature of 5steps, in order .given in under table.         4       &lt;= +/-30% of value in step1       Internal resistance: (== 4 times of volue in Step1         1       +20 +/-2       Image to temperature (°C)         2       -25 +/-3       Image to temperature (°C)         3       +20 +/-2       Image to temperature (°C)         4       &lt;= +/-30% of value in step1       Internal resistance: (== 4 times of volue in Step1         5       &lt;= +/-10% of value in step1       Image to temperature (°C)       Image to temperature (°C)         3       +20 +/-2       &lt;</eecrf0v***.30></eecrf0h***.40>	
7       Shelf life characteristics       Capacitance change <= +/- 30% of the initial measured value. Internal resistance <eecrf0h***.40 less<br="" ohm="" or=""><eecrf0v***.30 less<br="" ohm="" or=""><eecrf0v***.30 less<br="" ohm="" or="">Appearance: No remarkable damages       Test temperature: 85 +/- 2°C Test time: 2000 +24/-0 hours Note: No voltage applied         8       Stability at low temperature and high temperature 4       Capacitance change: &lt;= 5times of value in step1</eecrf0v***.30></eecrf0v***.30></eecrf0h***.40>	6
characteristics<= +/- 30% of the initial measured value. Internal resistance <eecrf0h***.40 less<br="" ohm="" or=""></eecrf0h***.40> <eecrf0v***.30 less<br="" ohm="" or=""></eecrf0v***.30> <eecrf0v***.30 less<br="" ohm="" or=""></eecrf0v***.30> Appearance: No remarkable damagesTest time: 2000 +24/-0 hours Note: No voltage applied8Stability at low temperature and high temperature kigh temperature Capacitance change: 2 <= +/- 30% of value in step1 Internal resistance: The capacitor under test shall be stabilized in range to temperature, at the temperature of 5steps, in order ,given in under table.8Stability at low temperature and high temperature Capacitance change: The capacitor under test shall be stabilized in range to temperature, at the temperature of 5steps, in order ,given in under table.4<= +/-30% of value in step1 Internal resistance: Step Temperature(°C) Time 1 +20 +/-2 2 -25 +/-3 3 +20 +/-2 4 +85 +/-3 5 +20 +/-25<= +/-10% of value in step1 Internal resistance:  S <= +/-10% of value in step1	
characteristics<= +/- 30% of the initial measured value. Internal resistance <eecrf0h***.40 less<br="" ohm="" or=""></eecrf0h***.40> <eecrf0v***.30 less<br="" ohm="" or=""></eecrf0v***.30> <eecrf0v***.30 less<br="" ohm="" or=""></eecrf0v***.30> Appearance: No remarkable damagesTest time: 2000 +24/-0 hours Note: No voltage applied8Stability at low temperature and high temperature kigh temperature Capacitance change: 2 <= +/- 30% of value in step1 Internal resistance: The capacitor under test shall be stabilized in range to temperature, at the temperature of 5steps, in order ,given in under table.8Stability at low temperature and high temperature Capacitance change: The capacitor under test shall be stabilized in range to temperature, at the temperature of 5steps, in order ,given in under table.4<= +/-30% of value in step1 Internal resistance: Step Temperature(°C) Time 1 +20 +/-2 2 -25 +/-3 3 +20 +/-2 4 +85 +/-3 5 +20 +/-25<= +/-10% of value in step1 Internal resistance:  S <= +/-10% of value in step1	
Internal resistance       Note: No voltage applied         < EECRF0H***.40 ohm or less	
<	
8       Stability at       Capacitance change:       The capacitor under test shall be stabilized in range to temperature, and         10w temperature and       2       <= +/- 30% of value in step1	
Appearance: No remarkable damages         8       Stability at low temperature       2       Capacitance change:       The capacitor under test shall be stabilized in range to temperature, at the temperature of 5steps, in order ,given in under table.         and       Internal resistance:       at the temperature of 5steps, in order ,given in under table.         bight temperature       Capacitance change:       in order ,given in under table.         Capacitance change:       Capacitance change:       in ergenature (°C)         4       <= +/-30% of value in step1	
8       Stability at low temperature and high temperature       2       <= +/- 30% of value in step1	
and high temperature $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
high temperature<= 5times of value in step1in order ,given in under table.Capacitance change: 4Capacitance change: $<= +/-30\%$ of value in step1 Internal resistance: $<=4$ times of volue in Step1Step Temperature (°C)Time 1Capacitance change: $<=4$ times of volue in Step13 $+20$ +/-2 $$ Capacitance change: 	
Capacitance change: 4StepTemperature (°C)Time4<= +/-30% of value in step1 Internal resistance: <=4 times of volue in Step1	
4<= +/-30% of value in step1 Internal resistance: <=4 times of volue in Step1	
Internal resistance: <=4 times of volue in Step1 $2$ $-25 + /-3$ Capacitance change: $5 <= +/-10\%$ of value in step1 $3$ $+20 + /-2$ Internal resistance: $5$ $+20 + /-2$ Electrical characteristics shall be	
<=4 times of volue in Step13 $+20$ +/-2 $$ Capacitance change:4 $+85$ +/-3 $$ 5 $<=$ +/-10% of value in step15 $+20$ +/-2 $$ Internal resistance:Electrical characteristics shall be	
Capacitance change:       4       +85 +/-3          5       <= +/-10% of value in step1	
5     <= +/-10% of value in step1	
Internal resistance: Electrical characteristics shall be	
	-
Item(2) value or less measured at each temperature afte	r
1hour interval.	
Because the temperature of the	
capacitor can be stabilized.	
9 Terminal strength Tensile No fault such reeking or JIS-C5101-1,4.13	
Bending loosening of terminal to take place Test condition(Ua,Ub)	
10VibrationCapacitance change:JIS-C5101-1,4.17	
<= +/-10% of the initial measured value Test class(a) 10 to 55 Hz	
Internal resistance:	

Item(2) value or less

Appearance: No remarkable damages



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Electric Double Layer Capacitor RF series	8

Discharge current 10mA/F measurement can be applied instead of 1mA/F. Because 1mA/F discharge current measurement takes the longer time (V1 to V2) to discharge. In this case, capacitance will be affected by internal resistance and will be measured higher value than actual value.

If measured capacitance, capacitance tolerance, capacitance change rate on temperature characteristics or loading at high temperature are specified by 1mA/F in a catalogue or ENGINEERING APROVAL APECIFICATION.



Product Specification	EGC-RF-1-0
Electric Double Layer Capacitor RF series	10
<ul> <li><u>10.Notes in using Electric Double Layer Capacitors</u></li> <li><u>Notice</u></li> <li>1. Life time</li> <li>Gold capacitors have a longer lifetime than secondary batteries, but their life is still capacitance decrease and internal resistance rises. Take sufficient back-up time into conside circuit. The lifetime of a Gold Capacitor is greatly affected by ambient temperature, applied current. By reducing these factors as much as possible, capacitor lifetime can be lengthened Using products beyond end of the lifetime may change characteristics rapidly, short-circuit, or vent, or leak electrolyte.</li> </ul>	eration when designing voltage and operating

#### 2.Residual electric charge

Since Gold capacitors can hold great charge, there may be residual electric charge that could damage other low-withstanding voltage parts such as semiconductors.

#### 3. Ambient temperature and humidity

•Capacitor life is affected by operating temperature. In general lowering ambient temperature by 10°C will double the life of a capacitor. Use the capacitor at the lowest possible temperature under the maximum operating temperature.

•Operation above the maximum specified temperature not only shortens capacitor life, but can also cause serious damage such as electrolyte leakage. Verify the operating temperature of the capacitor by taking into consideration not only the ambient temperature and temperature inside the unit, but also the radiation from heat generating elements inside the unit (power transistor, IC's, resistors, etc.) and self-heating due to ripple current. Be careful not to place heat-generating elements across from the capacitor on the opposite side of the PCB.

•The lifetime of GOOLD CAPACITOR is influenced by surrounding humidity. When humidity rises, the lifetime of GOLDCAPACITOR shortens. Especially, there is a possibility that lifetime shortens extremely due to rapid characteristic deterioration when using it in the environment of the high temperature and humidity.

## 4. Voltage drop during back-up operation

Take careful notice of the voltage drop caused by the instantaneous operating current and the internal resistance of the Gold Capacitor during the switch from power - failure - detection to back-up mode. Because internal resistance varies by product, use the following table to decide the correct operating (discharge) current.

Series	Operating current		
Selles	0.68F(5.5V)	0.68F(3.6V)	
RF	20mA or less	25mA or less	

# 5. External sleeve

External sleeve is not intended to ensure the electrical insulation, and thus capacitors should not be used in the environment that requires electrical insulation.



Panasonic Electronic Devices Co., Ltd.

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Electric Double Layer Capacitor RF series	12

#### Caution

1. This specification guarantees the quality and performance of the product as individual components. Before use, check and evaluate their compatibility with installed in your products.

2.Do not use the products beyond the specifications described in this document.

3.Electrolyte is used in the products. Therefore, misuse can result in rapid deterioration of characteristics and functions of each product. Electrolyte leakage damages printed circuit and affects performance, characteristics, and functions of customer system.

#### 4.Over Voltage

If Gold Capacitor is used at a voltage exceeding its maximum operating voltage, not only is its lifetime shortened but also depending on the actual voltage, gas generated by electrochemical resections inside the capacitor may cause it to leak or rupture.

#### 5.Polarity

Be sure to verify the polarity of the capacitor before use. If a reverse voltage is applied for a long time, capacitor lifetime is shortened and serious damage such as electrolyte leakage may occur.

#### 6.Ripple current

Gold Capacitors have a higher internal resistance than electrolytic capacitors and are more susceptible to internal heat generation when the temperature of the element rises, reaction current flows inside the Gold Capacitor, generating reaction products and raising internal resistance even further. This makes it difficult to maintain capacitor temperature 3°C measured at the surface of the capacitor.

## 7.Connection capacitors in series

Taking into consideration the possibility of an imbalance in the voltage across the capacitors, make sure that the voltage applied to each capacitor will not exceed the maximum operating voltage. If the voltage balance breaks down, an over voltage condition could result. To prevent this from occurring, add a voltage-driving resistor in parallel with each capacitor, allowing the capacitor's leakage current.

#### 8.Environmental conditions

Avoid the use of capacitors at a temperature above the maximum operating temperature. In this case, it may cause the increase of electrolyte vapor pressure and the gas generation by electrochemical reactions which result in inner-pressure rise, serious damage and electrolyte leakage.

## 9. Mounting considerations

Double-side circuit board

Do not set wiring pattern directly to the mounted capacitor, and pass between terminals. If the electrolyte leaks, short circuit may occur and tracking or migrations are anticipated.

Through hole board

Do not locate the capacitor close to circuit board. Solder blowing out of the holes possibly causes the short circuit.

10.Do not apply any strong force to the capacitor after circuit installation has been completed.

11.Do not use glue, which contain a halogen.

#### 12.Circuit board cleaning

Series NF and F are not suitable for circuit board cleaning after mounting process. Series NF and F use the spring plate between the inner cells and let them connect by pressure. If the abstergent soaks into the connection and makes it wet, it is possible to increase contact resistance between the inner cells to cause to be rusted on the case. If you need circuit board cleaning, please use Series SG or SD.

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# Electric Double Layer Capacitor RF series

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13.Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other signification damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/gas equipment, rotating equipment, and disaster/crime prevention equipment.

>The system is equipped with a protection circuit and protection device.

>The system is equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault.

>Please execute the check or exchange the GOLD CAPACITOR periodically.

14.Before using the products, carefully check the effects on their quality and performance, and determined whether or not they can be used. These products are designed and manufactured for general-purpose and standard use in general electronic equipment. These products are not intended for use in the following special conditions.

•In liquid, such as Water, Oil, Chemicals, or Organic solvent

- •In direct sunlight, outdoors, or in dust
- In vapor, such as dew condensation water of resistive element, or water leakage, salty air, or air with a high concentration corrosive gas, such as Cl2, H2S, NH3, SO2, or NO2
- •In an environment where strong static electricity or electromagnetic waves exist
- Mounting or placing heat-generating components or inflammables, such as vinyl-coated wires, near these
  products
- Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin
  and other material
- •Using resolvent, water or water-soluble cleaner for flux cleaning agent after soldering.

(In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues)

15.Please arrange circuit design for preventing impulse or transitional voltage.

Do not apply voltage, which exceeds the full rated voltage when the capacitors receive impulse voltage, instantaneous high voltage,

high pulse voltage etc.

16.Do not store capacitor under any of the environment conditions listed below.

- •At high temperature and high humidity.
- •Where the capacitor is subject contact with water, salt water or oil.
- •Where the capacitor is exposed to direct sunlight or to toxic gases.
- •Where there is a lot of dust in the air.

17. Emergency procedures

If capacitors overheat or start to smell, Immediately switch off the unit's main power supply to stop operation. Keep your face and hands away from the capacitor, since the temperature may be high enough to cause the capacitor to ignite and burn.

18.Capacitors disposal

When disposing of capacitors, follow the instructions below.

- •Crush or make a hole in the capacitor before burning. If the capacitor is burned without making a hole, it can explode. If taking apart the capacitor before disposal, wear protective bear such as gloves and goggles.
- If you choose no to burn used capacitors, consign them to a specialized industrial waste processor for disposal.



Applying high temperature to Gold Capacitor for a long time may cause poor reliability, even cause initial failure. Therefore, heat at curing adhesives should be low temperature and short time. Allowable condition is as follows. For coin type (EL) and multi-layer type (SG, SD, NF, F, SE) of Gold Capacitor, surface temperature should be 100°C within 60sec. (In this case, peak temperature should be less than105°C)



The application guidelines above are taken from:

Technical report EIAJ RCR-2370 issued by the Japan Electric Industry Association, Inc. "Guideline of notable for fixed electric double layer capacitors with non-solid electrolyte for use in electric equipment." For further details, please refer to this Technical Report.

Electric Doub	ole Layer Capacitors	EB-RF-0V684
Gold Ca	pacitor RF Series	
Part No.	EECRF0V684	
Category temperature range	-25 to +85°C	
Polarity	- : NEGATIVE	
Capacitance (F)	0.68	
Capacitance range (F)	0.544 to 1.224	
Maximum operating voltage (DC V)	3.6	
Internal resistance (Ω) Case size (mm)	20 (f=1kHz)	
Sleeve		
lssue 2007.11.1	Panasonic Electronic Devices	s Co., Ltd.
Revision		

Electric Doub	ole Layer Capacitors	EB-RF-0H684
Gold Ca	pacitor RF Series	
Part No.	EECRF0H684	
Category temperature range	-25 to +85°C	
Polarity	- : NEGATIVE	
Capacitance (F)	0.68	
Capacitance range (F)	0.544to 1.224	
Maximum operating voltage (DC V)	5.5	
Internal resistance (Ω) Case size (mm)	20 (f=1kHz)	
Sleeve 0.5 max. 6.0±1.0		
Issue 2007.11.1		